

Date: Wednesday, 18/06/2008 11:20:39 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 39913			Part Number	: D2325		
Estimate Number	: 10496			Drawing Number	: D2325 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/06/2008 S.O. No. :			Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 30/06/2008 Qty: 60 Um: Each		
Previous Run	: 38741						
Written By	:						
Checked & Approved By	: <u>JUL 08-6-18</u>						
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF						
	Est. E06.05.03 Water jet EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
		Comment: Qty.: 0.4883 sf(s)/Unit Total : 29.2950 sf(s) 304/316 SS .063 Sheet Batch: <u>108156</u> HB 8-6-23	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: <u>B</u> HB 8-6-23 Prog Rev: <u>B</u>	(62)
		2-Deburr if necessary HB 8-6-23	
3.0	QC2.	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	Counted (62)
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	8 08/06/23 (62)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock

Location:

PAT Duvval

Ad 08/06/24 (Kc)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/25 JY

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C208106125

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39913
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>JS</u>	Prototype Approval: N/A
Date: 8-6-23	Date: 08/06/23	Date: N/A

Rev	Date	Change	Revised by	Approved
A	06.05.08	New Issue	KJ/JLM	<i>[Signature]</i>

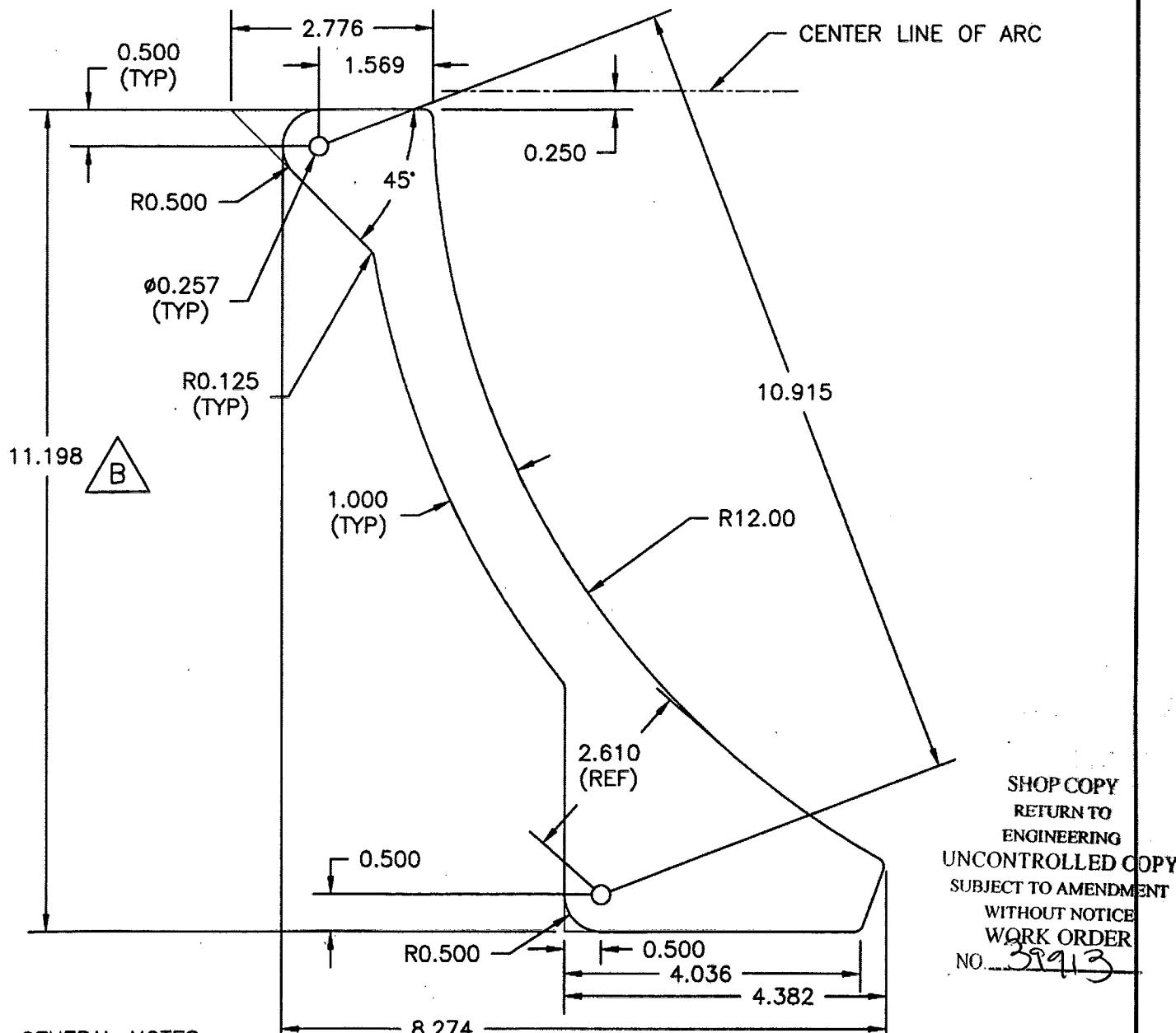
DART

DRAFT

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2325	SHEET 1 OF 1
DATE		TITLE	SCALE
02.08.28		SUPPORT GUSSET	1:2

RELEASED
02.08.29

A	94.12.13	NEW ISSUE
B	02.08.28	REFORMAT; 11.198 WAS 11.948



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